Service Information User’s Guide


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Microsoft Windows screen captures are used for instructional purposes.
Customer Support Overview

To obtain assistance with a question or problem concerning the operation of your SI software, telephone the GM-Techline Customer Support Center.

Before Calling

Before making a call to the Customer Support Center, be sure to have the following information ready:

- Dealership name, address and dealer code number
- Telephone number where the technician may be reached
- Tell when the problem occurred, and whether CD or Web usage
- List any error messages
- Give vehicle entry information

Making the Call

The GM Service and Parts Operations Techline Customer Support Center telephone lines operate from 8:00 a.m. to 8:00 p.m. (Eastern Standard Time) Monday to Friday.

In the United States and Canada to contact Customer Support, dial:

- English: 1-800-828-6860 (option 1)
- French: 1-800-503-3222
- Customer Support fax line: 248-265-9327

For International Customer Support, fax all questions or comments to the customer support fax line.

A GM-Techline Customer Support representative will answer questions and make suggestions; and also will record each problem, question, or suggestion into a special problem tracking system. Any problems that cannot be resolved over the phone will be directed to the appropriate group for resolution.
Software License Agreement

Please read this license agreement carefully before proceeding to operate the software. Rights to the software are offered only on the condition that the customer agrees to all terms and conditions of the license agreement. Proceeding to operate the equipment indicates your acceptance of these terms and conditions:

1. USE: Customer may use the software only on the computer system on which it was originally installed. Customer may not reverse assemble or decompile software unless authorized by law.

2. OWNERSHIP: Customer agrees that it does not have any title or ownership of the software, other than ownership of the physical media. Customer acknowledges and agrees that the software is copyrighted and protected under the copyright laws. Customer acknowledges and agrees that the software may have been developed by a third party software supplier named in the copyright notices included with the software, who shall be authorized to hold the Customer responsible for any copyright infringement or violation of this agreement.

3. TERMINATION: General Motors may terminate this software license for failure to comply with any of these terms provided GM has requested Customer to cure the failure and Customer has failed to do so within thirty (30) days of such notice.
Using This Manual

To increase effectiveness with the Service Information (SI) software, users should familiarize themselves with the format and information contained in this guide.

**IMPORTANT**

SI figures and illustrations are hyperlinked to the text of this manual. To view a figure, simply click on its description, which is shown in blue text. After viewing the figure, click on the rainbow-colored arrow at the lower left-hand corner of the screen to return to your place in the manual.
SI Overview

SI is the software delivery tool for General Motors service information. SI contains General Motors service information including service manuals, owner’s manuals, bulletins, and campaigns.

SI is available on the Internet and on CDs. SI is formatted in hypertext markup language (HTML), which can be viewed on any computer with an Internet browser, such as Microsoft® Internet Explorer.

Finding Information on SI

Search for information in the following ways:

- Vehicle year, make, and model
- VIN number
- Keyword search
- Document number

You can find details about searching for service information beginning on page 5.

Printing from SI

Connect to a printer. Print from the File menu, the Printer icon on the toolbar, or the Print button on the selected document.
Apache Server Application

Apache is a powerful UNIX-based hypertext transfer protocol (http) server application that organizes the complex functions of SI. Apache must be running in order for SI to operate.

The Apache server application installs from the SI installation CD-ROM automatically. If you have Windows 2000 or XP, Apache runs transparently in the background.

After SI has been installed, Apache will start automatically every time the terminal is booted.

Do not close Apache.

Note: If the Apache application is accidentally closed, the terminal must be rebooted in order to restart Apache and run SI.
Starting SI

You can access SI in three basic ways: on the Internet, by installing CDs, or by GM ACCESS (Canada).

Web Access

• Open your Internet browser and enter http://service.gm.com in the address bar. At the GM Service and Parts Operations home page, click the Service Information tab (Figure 1).
• Click the underlined text Service Information at the next screen (Figure 2).
• Enter your user identification and password at the Enter Network Password screen (Figure 3) to open the Service Information home page (Figure 4).

Compact Disks

• Install the SI application and data on your computer using the latest CDs and installation instructions.
• Double-click the “eSI” icon on the Desktop (Figure 5) to open the Service Information home page.

GM Access

• Double-click your GM ACCESS folder and select a language folder.
• Double-click the “eSI” Service Information icon to open the Service Information home page.
SI’s Home Page

The Service Information home page is shown in Figure 4. Wherever your search leads you within the SI system, you can return to the home page by clicking the Home icon.

When you need information for a specific vehicle, use the upper half of the SI home page to initiate a search for GM service publications on the vehicle. A full description of this method begins on page 6.

Use the lower half of the SI home page to select other options:

- Unit repair manuals are published for specific engines, transmissions, and other components. Select the Unit Repair Manual icon to see a list of available manuals. See page 11 for details.
- If you have the ID number for a specific bulletin or campaign that you want to view, select the Number Search icon to enter the number and see the document. See page 12 for details.
- The Latest News icon allows you to review the latest released documents. Select the time period you wish to review, from two to eight weeks. See page 12 for details.
- Select the YPK icon and enter your desired Year range + Platform + Keyword to find bulletins, campaigns, and preliminary information. See page 13 for details.
- Operating instructions and other helpful hints are located under the Question Mark or Help icon. See page 14 for details.

These links are also shown as bracketed text at the bottom of the screen, and are available for selection on most pages within the SI system. Clicking one of these icons or text links will open the start page for the particular function, no matter where you are within the system.

Language Note: SI’s default language is English. You can select a different language from the drop-down menu at the upper right of the SI home page (Figure 4). If you are using CDs, you must first install the data CDs for the desired language before this option is available.
Accessing GM Service Publications for Specific Vehicles

Follow the steps below and on the continuing pages to access service manuals, bulletins, and other publications available for a specific GM vehicle.

1. At the SI home page (Figure 4), you can initiate a vehicle specific search in two ways (Figure 6):
   - Select the vehicle year, make, and model from the respective drop-down menus and click Next, or
   - Click the line of bracketed text near the top of the screen to open the vehicle identification number (VIN) entry screen (Figure 7), enter the VIN, and then click Submit.

2. At the publication selection screen for the specified vehicle (Figure 8) you can select available options for the various types of publications, listed below.
   - **Service Manual/Bulletins**, which contain information on all optional and standard equipment for the specified vehicle (see Figure 9 and pages 7 to 10 for examples)
   - **Unit Repair** (see page 15)
   - **Owner’s Manual** (see page 15)
   - **Owner’s Manual Supplement** (see page 16)
   - **Owner’s Warranty Books** (see page 16)

   Subsequently in your search, you can return to the vehicle’s publication selection screen (Figure 8) by clicking on the Publications icon, shown here.

3. After selecting a specific vehicle publication, a search screen similar to the one shown in Figure 9 gives you the option of entering keywords or selecting a category (see pages 7 and 8).
Searching for Service Information Using Keywords

1. At the search screen (Figure 9), **type a word or phrase** in the search field. Enter three words or fewer to optimize system performance.

   **Note**: If you want to see a list of valid words and phrases, click on one of the lists named below the search field (e.g. Keyword, Symptom, or DTC), then click **Back** or **Previous Page** to return to the search screen.

2. Click **Search** (or press the Enter key), and every document with a title that contains the requested keyword(s) will appear. In the example shown in Figure 10, the user typed “engine electrical” in the search field, and then clicked the search button. The program automatically adjusted the search term to “electrical engine” to facilitate the database search. Figure 11 shows the resulting document list.

3. Click on the **title** of the document you wish to view.

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*Figure 10*
Sample SI keyword search process

*Figure 11*
Resulting list of available titles
Searching for Service Information by Category

Using this method, you make on-screen selections, “drilling down” from a general category to a more specific subcategory and eventually to the precise information for which you are searching. (As you click your way toward the final document, the path you chose is displayed near the top of the screen.)

1. At the search screen (Figure 9), select one of the categories listed at the left. In the Figure 12 example, the user selected “Steering” from the available categories.

2. At the next search screen(s), select from among the subcategories listed for your chosen category. In the example, the user selected “Steering Wheel and Column” (Figure 13) and subsequently “Diagnostic Information and Procedures” (Figure 14) from the available options.

   **Note:** After you select the primary category (e.g. Steering), the keyword search function offers you the option of searching the “Entire manual” or “This section only” (see Figure 13).

3. When you reach a document selection screen, click on the title of the document you wish to view. In the example shown in Figure 15, the user has selected the document “Lock System Does Not Lock,” which is a troubleshooting table (Figure 16).

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**Figure 12**  
*Steering selected from the category list on the first search screen (for service manual and bulletins)*

**Figure 13**  
*Steering Wheel and Column selected from the category list on the next screen*

**Figure 14**  
*Diagnostic Information and Procedures selected from the category list on the next screen*

**Figure 15**  
*Lock System Does Not Lock selected from the document selection screen*

**Figure 16**  
*Lock System Does Not Lock document displayed*
Navigating and Printing Service Information Documents

The Document ID number appears at the top of your selected document. Use the Print button at the upper right to print the page, if desired. Use the Back and Forward buttons to return to the previous page or to advance to the next page (Figure 17).

Links are shown in blue text. The cursor changes to a hand when over a link. Click the link to open it. Links change color after they have been opened (Figure 16).

Scroll through the document using the scroll bar to the right of the document page. You can also use the Page Up and Page Down keys, or the arrow keys on your keyboard.

Figure 17
Document ID number, Back, Forward, and Print buttons indicated
Viewing Service Information Documents

Many documents contain images for which special viewing functions are available. For example, selecting Repair Instructions on the 2004 Cadillac SRX Steering Wheel and Column screen (Figure 18), and then selecting Ignition Switch Replacement on the resulting document selection screen (Figure 19) opens an illustrated repair instructions document (Figure 20).

Clicking the magnifying glass icon below each illustration opens an image viewing screen (Figure 21) with a special set of tools for viewing the image in more detail.

The image viewing toolbar icons are described in Figure 22.

Note: One of the tools, the mobile magnifier, is especially useful for viewing schematic drawings like the example shown in Figure 23.

Figure 18
Repair Instructions selected from category list for the 2004 Cadillac SRX steering wheel and column

Figure 19
Ignition Switch Replacement document selected

Figure 20
Illustrated repair instructions

Figure 21
Image viewing screen showing toolbar

Figure 22
Description of SI image viewing toolbar icons

Figure 23
Sample schematic drawing showing the mobile magnifier tool function
Other Options

Other search options are available if you are not looking for service information for a specific vehicle. These options are described on page 5 as a group, and individually beginning below.

Finding Information in Unit Repair Manuals

1. Click the Unit Repair icon, which occurs on the SI home page (Figure 4).
2. At the Unit Repair Manual selection screen (Figure 24), click the desired manual.
3. Click the desired category from those listed on the next screen (Figure 25), or search the whole unit repair manual by keyword (optional).
4. Click a subcategory from those listed on subsequent screens (Figure 26), narrowing your search to the final subcategory (Figure 27) to select and view the document you seek (Figure 28, Figure 29).

Figure 24
Unit Repair Manual selection screen

Figure 25
2004 Unit Repair category selection screen

Figure 26
Unit repair subcategory selection screen

Figure 27
Unit repair final category selection screen

Figure 28
Unit repair document selection screen

Figure 29
Unit repair document
Finding Information by a Number Search

1. Click the Number Search icon, which occurs on the SI home page and at the top of many other search screens throughout the system.

2. At the document number entry screen (Figure 30), enter the ID number of the document you seek.
   
   **Note:** You can omit dashes between numbers. You can also omit letters, or enter them in upper or lower case. For example, 980-08B can be written 98008b or 98008.

3. Click Search for Matching Document to open the corresponding document (Figure 31).

   - **Figure 30** Document number entry screen
   - **Figure 31** Document with corresponding number displayed

Finding the Newest Publications

1. Click the Latest News icon, which occurs on the SI home page and at the top of many other search screens throughout the system.

2. Click to view the document of your choice.
   
   **Note:** The screen shows bulletins, campaigns, and preliminary information released during the past four weeks. Narrow your search by selecting a two-week period from the drop-down menu, as shown in Figure 32, or select a longer time period (six or eight weeks) to broaden your search. In the example, the user selected one of the bulletins (Figure 33), which subsequently appears on the screen (Figure 34).

   - **Figure 32** Documents released during past four weeks
   - **Figure 33** Search narrowed to most recent documents
   - **Figure 34** Selected document displayed
Finding Information by a Year Range + Platform + Keyword Search

1. Click the Y+P+K icon, which occurs on the SI home page and at the top of many other search screens throughout the system.

2. At the Y+P+K entry screen (Figure 35):
   - Select a beginning model year
   - Select an ending model year
   - Select a vehicle platform
   - Enter a keyword or keywords*
   - Click Submit

3. Select from among the resulting document list for your criteria (Figure 36) to view the document of your choice (Figure 37).

*You may enter one, two, or three words in the Keyword field. If you enter the keywords “fuel” and “pump,” the search engine will look for “fuel pump.” Select a button to match **All** or **Any** of the entered words.
Finding Assistance

1. Click the Help icon, which occurs on the SI home page and at the top of many other search screens throughout the system.

2. Select from the SI Help topics listed (Figure 38) to view your selection (Figure 39).

*Figure 38*
Service Information Help topics

*Figure 39*
“Contacting Us for Assistance” displayed
Unit Repair Selection

This selection provides unit repair information. Complete specifications, component locator, repair instructions, and special tools and equipment for the specified vehicle are all covered under this selection.

1. Click the Unit Repair option, which appears on a vehicle’s publication selection screen (Figure 8).
2. Click on the desired unit repair title from the resulting category list.
3. Repeat the previous step as your search narrows (Figure 40).
4. Select a document to view from the document list offered.

Owner’s Manual Selection

This selection provides specific owner’s manual information for the vehicle requested. Complete owner’s manual coverage is provided for seats and restraint systems, instrument panels, vehicle features and controls, service and care, maintenance schedules, and customer assistance information.

1. Click the Owner’s Manual option, which appears on the publication selection screen if the owner’s manual is available for the vehicle requested (Figure 8).
2. Click on the desired owner’s manual title from the resulting category list.
3. Repeat the previous step as your search narrows.
4. Select a document to view from the document list offered.
Owner’s Manual Supplement Selection

This selection provides supplemental owner’s manual information for the vehicle requested—for example, how to operate a vehicle’s air conditioning, cellular phone, radio, navigation, voice recognition system, etc.

1. Click the Owner’s Manual Supplement option, which appears on the publication selection screen if an owner’s supplement is available for the vehicle requested (Figure 8).
2. Click on the desired owner’s manual supplement title from the resulting category list.
3. Repeat the previous step as your search narrows.
4. Select a document to view from the document list offered.

Owner’s Warranty Book(s) Selection

This selection provides warranty and owner assistance information. Complete warranty coverage, new vehicle limited warranty, emission control systems warranties, and owner warranty assistance information are all covered under this selection for the vehicle requested.

1. Click the Owner’s Warranty Books option, which appears on the publication selection screen if a warranty book is available for the vehicle requested (Figure 8).
2. Click on the desired warranty book title from the resulting category list (Figure 41).
3. Repeat the previous step as your search narrows.
4. Select a document to view from the document list offered.

*Figure 41
Example of a warranty book selection screen*
• **Service Information**
  Service Manuals 1998 through present, Bulletins 1980 through present and PI's, Unit Repair Manuals, Document Number Search, Latest News and more.

• **Service Information Forums (All US Dealer Regions)**
  Communicate with other GM Dealership Professionals.

• **Techline**
  GM Techline Information, the latest TIS Updates and Techline.gm.com.

• **GM Techlink On-line**
  A Monthly Publication for GM Dealership Professionals.

• **Vehicle Calibration Information**
  Obtain the latest engine controller calibration information for a vehicle simply by entering the vehicle's 17 character Vehicle Identification Number (VIN).

**Related Sites**
Web Sites for GM Dealership Professionals.

**Service Information**

Service Manuals 1998 through present, Bulletins 1980 through present and PI’s, Unit Repair Manuals, Document Number Search, Latest News and more.

**Standalone Updates**

Latest updates for SI on a non-GM ACCESS server.

**Service Forms**

The Service Forms site provides quick access to forms referenced by and included in bulletins. When additional bulletins or documents are referenced from the main bulletin, they are included below the main bulletin. Where available, printable versions of the forms are included.

**Mode 6 On-Board Monitoring Test Results, and OBD-II Diagnostic Parameters**

Identification and scaling of J1979 mode 6 test values and limits data available on GM vehicles, for use with a generic scan tool. This area also includes detailed listings of GM OBD-II Diagnostic Parameters used by the On Board Diagnostic system, for each GM vehicle so equipped.

**Radio Telephone/Mobile Radio Installation Guidelines**

General guidelines for installing a radio telephone or land mobile radio in General Motors vehicles.

@ 2003 GM Service and Parts Operations
Please type your user name and password.

Site: service.gm.com

Realm: SI2000 User Name

User Name

Password

☐ Save this password in your password list

[OK] [Cancel]
Service Information Home

To View a Service Publication,
First Select the Year, Make and Model of the Vehicle and click on 'Next'
[Or click here to enter a Vehicle Identification Number (VIN)]

Year:  |  Make:  |  Model:  
Select Year | Select Make | Select Model | Next>>

Reset Vehicle Selection

Select other options:
- Select and view a Unit Repair
- Find a document by its ID, bulletin or campaign # in Number Search
- See the newest bulletins, campaigns and preliminary information in Latest News
- Find bulletins, campaigns and preliminary information by Year Range + Platform + Keyword
- Confused? Get Help here

Send us your feedback!

[HOME] [UNIT REPAIR] [NUMBER SEARCH] [LATEST NEWS] [BULLETIN SEARCH] [HELP]
To View a Service Publication, first select the Year, Make and Model of the Vehicle and click on 'Next'.

Click this line to enter the VIN.

Or

Select the Year.

Select the Make.

Select the Model.
Enter the Vehicle Identification Number, then press 'Submit':

Enter the VIN 1G6DG57M230100062 and click Submit.
You have selected the:

2004 Cadillac SRX

Select a vehicle publication to view:

**Service Manual/Bulletins**

[Link to SUV GMT265]

**Unit Repair**

[Link to Unit Repair]

**Owner's Manual**

[Link to Cadillac SRX Owner Manual]

**Owner's Manual Supplement**

[Link to Cadillac SRX Entertainment and Navigation System]

**Owner's Warranty Books**

[Link to Cadillac Warranty and Owner Assistance Information]
[Link to Canadian Cadillac Warranty]

[Optional Vehicle Information]
To find Service Information:

Select a category from the list...

Select a category:
- Bulletins By Category
- View All Bulletins
- Campaigns
- Preliminary Information
- Preface
- General Information
- HVAC
- Steering
- Suspension
- Driveline/Axle
- Brakes
- Engine
- Transmission/Transaxle
- Body
- Restraints
- Vehicle Control Systems
- Accessories

Enter a keyword...
(Type a word or phrase in the blank field or select from the Keyword, Sympton, or DTC list.)

Note: Bulletins, Campaigns and Preliminary Information may take longer to open.
The user types the term “engine electrical” in the search field and clicks the Search button.

The program automatically adjusts the search term to “ELECTRICAL ENGINE.”
Service and Parts Operations

Search Results

Searching for the following words: 'ELECTRICAL ENGINE'

Engine Electrical

1. Engine Electrical Connector End Views
2. Engine Electrical Component Views
3. Diagnostic System Check - Engine Electrical
4. Symptoms - Engine Electrical
5. Diagnostic Starting Point - Engine Electrical
2004 Cadillac SRX - Steering

Select a category:
- Bulletins By Category
- View All Bulletins
- Campaigns
- Preliminary Information
- Power Steering System
- Steering Wheel and Column
- Variable Effort Steering

Note: Bulletins, Campaigns and Preliminary Information may take longer to open.

Keyword search options: “Entire manual” or “This section only”

Steering Wheel and Column category selected
2004 Cadillac SRX - Steering - Steering Wheel and Column

Select a category:

- Specifications
- Schematic and Routing Diagrams
- Component Locator
- Diagnostic Information and Procedures
- Repair Instructions
- Description and Operation
- Special Tools and Equipment

Diagnostic Information and Procedures category selected
2004 Cadillac SRX - Steering - Steering Wheel and Column - Diagnostic Information and Procedures

Select a document to view:
- Symptoms - Steering Wheel and Column
- Steering Column Tilt Function Inoperative
- Ignition Can/Cannot Be Turned Off with Transmission in Any Gear
- Lock System Does Not Unlock
- Lock System Does Not Lock
- Lock System Sticks in Start
- Key Cannot Be Removed in the Off Lock Position
- High Lock Effort
- Noise in Steering Column
- Looseness in Steering Column

The user has selected the document Lock System Does Not Lock.
**Lock System Does Not Lock**

<table>
<thead>
<tr>
<th>Step</th>
<th>Action</th>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Did you review the Steering Wheel and Column Description and Operation?</td>
<td>Go to Step 2</td>
<td>Go to <a href="#">Steering Wheel and Column Description and Operation</a></td>
</tr>
<tr>
<td>2</td>
<td>Verify that the lock system does not lock. Does the lock system operate normally?</td>
<td>System OK</td>
<td>Go to Step 3</td>
</tr>
<tr>
<td>3</td>
<td>Inspect for a faulty lock cylinder or release button. Is the lock cylinder or release button damaged?</td>
<td>Go to Step 7</td>
<td>Go to Step 4</td>
</tr>
<tr>
<td>4</td>
<td>Inspect the shift linkage adjustment. Is the shift linkage adjusted incorrectly?</td>
<td>Go to Step 8</td>
<td>Go to Step 5</td>
</tr>
</tbody>
</table>

**DEFINITION:** The lock system will not allow the key to be turned to the OFF lock position.
# Lock System Does Not Lock

**DEFINITION:** The lock system will not allow the key to be turned to the OFF lock position.

<table>
<thead>
<tr>
<th>Step</th>
<th>Action</th>
<th>Yes</th>
<th>No</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Did you review the Steering Wheel and Column Description and Operation?</td>
<td>Go to Step 2</td>
<td>Go to <a href="#">Steering Wheel and Column Description and Operation</a></td>
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<tr>
<td>3</td>
<td>Does the lock system operate normally?</td>
<td>System OK</td>
<td>Go to Step 4</td>
</tr>
<tr>
<td>5</td>
<td>Inspect for a faulty lock cylinder or release button.</td>
<td></td>
<td>Go to Step 8</td>
</tr>
<tr>
<td>6</td>
<td>Is the lock cylinder or release button damaged?</td>
<td></td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>Inspect the shift linkage adjustment.</td>
<td>Go to Step 7</td>
<td>Go to Step 4</td>
</tr>
<tr>
<td>8</td>
<td>Is the shift linkage adjusted incorrectly?</td>
<td>Go to Step 8</td>
<td></td>
</tr>
</tbody>
</table>
Service and Parts Operations

2004 Cadillac SRX - Steering - Steering Wheel and Column

Select a category:
- Specifications
- Schematic and Routing Diagrams
- Component Locator
- Diagnostic Information and Procedures
- Repair Instructions
- Description and Operation
- Special Tools and Equipment
2004 Cadillac SRX - Steering - Steering Wheel and Column - Repair Instructions

Select a document to view:
- Seal Replacement - Intermediate Steering Shaft
- Intermediate Steering Shaft Replacement - Upper
- Intermediate Steering Shaft Replacement - Center
- Intermediate Steering Shaft Replacement - Lower
- Steering Column Accident Damage Inspection
- Steering Column Trim Covers Replacement
- Ignition Switch Replacement
- Ignition Lock Cylinder Replacement
- Ignition Lock Cylinder Case Replacement
- Multifunction, Turn Signal Switch Replacement
- Steering Column Trim Covers Replacement
Ignition Switch Replacement

Tools Required

J 42759 Ignition Switch Connector Release Tool

Removal Procedure

Caution

Refer to SIR Caution in Cautions and Notices.

1. Disable the SIR system.
2. Remove the theft deterrent control module. Refer to Theft Deterrent Control Module Replacement in Theft Deterrent.
3. Rotate the key alarm connector (1) 90 degrees.
4. Gently pull the key alarm connector (1) out of the ignition lock cylinder case assembly (2).
Return to Arrow Cursor
Returns to an arrow cursor from a previously selected magnifying glass or image mover.

Magnifying Glass Plus (+)
Enlarges image size.

Magnifying Glass Minus (–)
Decreases image size.

Mobile Magnifier
Allows the user to scan a magnified image. Press and hold the left mouse button.

Image Mover
Allows the user to move the image while in an enhanced mode.

Fit to Screen
Resizes the image to fit your screen.

Fit to Height
Resizes the image to fit the height of your screen, regardless of width.

Fit to Width
Resizes the image to fit the width of your screen, regardless of height.

Original Image
Restores the original image.

Print
Prints the page.

Service Information image viewing icons
Service and Parts Operations

To view a Unit Repair Manual, click on the desired manual from the list below:

- 1997 Transmissions
- 1998 Transmissions
- 1999 Transmissions
- 2000 Transmissions
- 2001 Unit Repair
- 2002 Unit Repair
- 2003 Unit Repair
- 2004 Unit Repair
2004 Unit Repair

Select a category:
- Preface
- General Information
- Driveline/Axle
- Transmission/Transaxle

Keyword List
Service and Parts Operations

2004 Unit Repair - Transmission/Transaxle

Select a category:
- Automatic Transmission - 4L60-E/4L65-E
- Automatic Transmission - 4L80-E/4L85-E
- Automatic Transmission - 5L40-E/5L50-E
- Automatic Transaxle - 4T40-E/4T45-E
- Automatic Transaxle - 4T65-E
- Automatic Transaxle - 4T80-E

Keyword List

Select a category:
- Specifications
- Component Locator
- Repair Instructions
- Description and Operation
- Special Tools and Equipment
Service and Parts Operations

2004 Unit Repair - Transmission/Transaxle - Automatic Transmission - 4L60-E/4L65-E - Repair Instructions

Select a document to view:
- Do Not Use Air Tools
- Holding Fixture Installation
- Torque Converter Assembly Removal
- Drain Oil
- Converter Housing Removal
- 2-4 Servo Cover and Assembly Removal
- 2-4 Servo Pin Length Check
- Speed Sensor and Case Extension Removal 2WD Applications Only
- Pan and Filter Assembly Removal
- Auxiliary Pump Removal PHT Models
- Body and Wiring Harness Removal
- e Shaft O-Ring Removal

1:9001/servlets/BlobShtml?ShtmlFile=191291&evc=um&pubid=433
Drain Oil
GM Service and Parts Operations

Enter a Bulletin/Campaign #:

Search for Matching Document

Enter a Document ID:

303649  Search for Matching Document

[HOME] [NUMBER SEARCH] [LATEST NEWS] [BULLETIN SEARCH] [HELP]

Done
Splicing Twisted or Shielded Cable

Twisted/shielded cable is used in order to protect wiring from electrical noise. Two-conductor cable of this construction is used between the radio and the Delco-Bose® speaker/amplifier units and other applications where low level, sensitive signals must be carried. Follow the instructions below in order to repair the twisted/shielded cable.
Bulletins

Body and Accessories

1. #03-08-49-014A Fuel Gauge Fluctuates Between E and 1/4 Tank, Goes from 1/4 to Empty Too Quickly, Excessive Empty Fuel Reserve (Reprogram PCM) - (Oct 2, 2003)
3. #03-08-53-005 Wind Noise at Highway Speeds from Edge of Driver Side (Left) A-Pillar Near VIN Plate Area (Seal Area with Seam Sealer) – (Oct 2, 2003)
4. #03-08-65-011 SMA Spare Tire Carrier May Rattle Over Rough Surfaces, T-Pin Lock Difficult to Remove (Install Revised Latch Isolator and Verify Installation to Anti-Rotation Bolts in Hinge Bracket) – (Oct 2, 2003)
5. #03-08-51-002 Warranty Admin. - Changes to Paint Claim Submission Process - Paint Mix Time Must Be Entered on Each Line – (Oct 2, 2003)

Transmission/Transaxle

2. #P01129A Allison LCT1000 Serviceability - delay default drive DTC engage forward gear inoperative intermittent LCT 1000 loss MIL operation part repair reverse shift TCM transmission slip – (Sep 25, 2003)
3. #P01385 4T40E Surge, Slip Condition Under Load in 2nd, 3rd and/or 4th - body chuggle fourth hesitation hct LGB miss second shift third valve – (Sep 25, 2003)
4. #P01373 Service VME - High Effort to Move Shift Lever - 4T40E 4T45E hard – (Sep 18, 2003)

To see the documents which have arrived during a different time interval, please select the time from the list below, and press Submit:
Service and Parts Operations

Documents which have arrived in the last 2 weeks

Bulletins

Body and Accessories

1. #03-08-49-014A Fuel Gauge Fluctuates Between E and 1/4 Tank, Goes from 1/4 to Empty Too Quickly, Excessive Empty Fuel Reserve (Reprogram PCM) - (Oct 2, 2003)
2. #03-07-30-047 Diagnostic Information for Various Shift Conditions - Inadvertent IP Switch Activation - (Oct 2, 2003)
3. #03-08-58-005 Wind Noise at Highway Speeds from Base of Driver Side (Left) A-Pillar Near VIN Plate Area (Seal Area with Seam Sealer) - (Oct 2, 2003)
4. #03-08-66-011 SMA Spare Tire Carrier May Rattle Over Rough Surfaces, T-Pin Lock Difficult to Remove (Install Revised Latch Isolator and Verify Installation to Anti-Rotation Bolts in Hinge Bracket) - (Oct 2, 2003)
5. #03-08-51-002 Warranty Admin. - Changes to Paint Claim Submission Process - Paint Mix Time Must Be Entered on Each Line - (Oct 2, 2003)
6. #03-08-42-006A Info - Tail Lamp Circuit Board Now Available for Service Use - (Oct 1, 2003)
7. #03-08-67-007 Creak in Roof (Install Insulator) - (Oct 1, 2003)
8. #03-08-57-004 Wet Front Floor Carpet (Install Plastic Nuts in A-Pillar or Apply Weatherstrip Adhesive) - (Oct 1, 2003)
9. #02-T-20 SMU for 2002 VUE Body Electrical Diagnostics Service Manuals Regarding AM/FM Stereo with Cassette and 6-Disc CD Player Check Charts - (Sep 30, 2003)
10. #00-T-17C Headliner Sags or Hangs Too Low at Rear of Sunroof Opening - (Sep 30, 2003)
11. #02-T-05 SMU for 2000-2001 L-Series Body/Electrical Volume II Service Manuals Regarding Front Seat Cushion Cover/Pad Removal and Installation - (Sep 30, 2003)
12. #03-08-48-006 Repair Information for Reconnection of Rear Window Defroster Contact or Tab - (Sep 29, 2003)

Brakes

1. #03-05-25-008 Intermittent/Constant ABS MIL Illuminated (Replace Both Front Wheel Speed Harnesses) - (Oct 1, 2003)

http://service.gm.com/servlets/BlobServlet?BlobFileId=1389176
Fuel Gauge Fluctuates Between E and 1/4 Tank, Goes from 1/4 to Empty Too Quickly, Excessive Empty Fuel Reserve (Reprogram PCM) #03-08-49-014A - (10/02/2003)

Fuel Gauge Fluctuates Between E and 1/4 Tank, Goes From 1/4 to Empty Too Quickly, Excessive Empty Fuel Reserve (Reprogram PCM)

2001-2003 Chevrolet Blazer

2001 GMC Envoy

2001-2003 GMC Jimmy

This bulletin is being revised to add condition information. Please discard Corporate Bulletin Number 03-08-49-014 (Section 08 -- Body and Accessories).

This bulletin contains three different conditions depending on the model year of the vehicle involved.

**Condition #1 (2001 4-Door Only)**

Some customers may comment that the fuel gauge goes from 1/4 to empty too quickly.

**Condition #2 (2002 4-Door Only)**

Some customers may comment about excessive empty fuel reserve.

**Condition #3 (2003 2-Door and 4-Door)**

Some customers may comment that the fuel gauge fluctuates between E and 1/4 tank.
Service and Parts Operations

To Search for Bulletins, Campaigns or Preliminary Information, Select the Starting model year, Ending model year, Vehicle, Type a keyword and click on 'Submit'


Match  All or  Any of these words:

Submit

[HOME] [NUMBER SEARCH] [LATEST NEWS] [BULLETIN SEARCH] [HELP]
Search Results

Searching for the following word: 'ABS'

1. #PIO1398 Rattle Resonance Rear of Vehicle During Acceleration - absorber accelerate axle bracket damper differential exhaust insulator launch moan mount noise torque transmission turn vibration weight - (Oct 1, 2003)
2. #PIO1320 Service VME - Brake Squeal and Brake Dust Accumulation - ABS TCS wheel - (Aug 18, 2003)
3. #02-06-03-006A No Start, No Crank, Battery, Batteries, Generator, Gages, SES, SIR, Brake Security, Theft, ABS, Hot, DIC Messages, Lamp, Light, Battery and Generator Diagnostic Testing, and Cadillac Roadside Service - (Nov 26, 2002)

No Start, No Crank, Battery, Batteries, Generator, Gages, SES, SIR, Brake, Security, Theft, ABS, Hot, DIC Messages, Lamp, Light, Battery and Generator Diagnostic Testing, and Cadillac Roadside Service, Warranty Claims Procedure (Proper Diagnostic Procedures)

1997-2003 Passenger Cars and Trucks (Except Electric Vehicles)

2003 HUMMER H2

This bulletin is being revised to clarify the Service Procedures and update the Warranty Section. Please discard Corporate Bulletin Number 02-06-03-006 (Section 06 -- Engine).

IF YOU WISH TO PRINT THE ELECTRICAL SYSTEM DIAGNOSTIC WORK SHEET ONLY, YOU MAY REFER TO CORPORATE BULLETIN NUMBER 02-06-03-011.

Condition

Some customers may have comments regarding any one or more of the following conditions:

1. Intermittent illumination of one or more of the following instrument panel warning lamps:
   - SES light
   - Generator light
   - SIR light
   - Brake light
   - Security, theft light
   - ABS light
   - Hot light
2. Gage readings which seem to be incorrect.
3. Erratic RPM display on the Tachometer.
4. Engine is difficult/hard to start.
5. Engine will not crank.
6. Check Generator displayed on the Driver Information Center.
7. The transmission shifts hard.
8. Vehicle will not shift at all.
Service Information (SI) Help Topics

Select a help topic to view:

- Release Note
- Minimum Requirements to run SI
- How to zoom on an image [Plugin Support]
- Internet Browser Maintenance
- Contacting us for Assistance
- Explanation of Toolbar Icons
- View current data version
Contacting Us For Assistance

If you need assistance with the Service Information (SI) application, contact the Techline Customer Support Center (TCSC):

United States

1-888-337-1010 prompt 3
1-248-265-9327 (Fax)

Or visit the Techline web site at http://techline.gm.com

Canada

1-800-828-6860 (English)
1-800-503-3222 (French)

International

001-248-265-2051 (English)
001-248-265-0439 (French)
001-248-265-0840 (Spanish)
001-248-265-9327 (Fax)

Expertec

1-888-212-8959
Service and Parts Operations

2004 Cadillac SRX - Driveline/Axle - Transfer Case - BW 4476

Match ☐ All or ☐ Any of these words:

☐ Entire Manual ☐ This section only

Keyword List

Select a category:
- Specifications
- Component Locator
- Repair Instructions
- Special Tools and Equipment
Service and Parts Operations

2004 Cadillac SRX

Match ☐ All or ☐ Any of these words:

Select a category:

- QI Preface
- Warranty and Owner Assistance Information